

TECHNICAL DATA SHEET MANDARIN OIL

PARAMETER	SPECIFICATION
Product	Mandarin Oil
Description	Orange yellow to dark orange liquid
Odour & Taste	Characteristic
Solubility	Soluble in alcohol & oils. Insoluble in water
Refractive index at 20°C	1.455 to 1.491 @ 20°C
Specific gravity @ 20°C	0.835 to 0.865gm/ml
Optical Rotation @ 20°C	+63.0° to +78.0°
Microbiological Analysis	
Total plate count	NMT 1000cfu/gm.
Yeast & Mould	NMT 100cfu/gm.
E-coli	Absent
Salmonella	Absent
Packing Details	Stored in Aluminium/HDPE container
Storage Condition	Store at room temperatures in a well closed container away from direct heat and
Shelf life	24 months from the date of manufacturing under specified storage conditions.
Handling use	Use proper personal protective equipment (PPE) when handling this product.
	Avoid inhalation, ingestion, or skin contact. Handle in a well-ventilated area.

The sample Complies with the above said specification.



Analysed By



Approved By

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