



CSV PHARMACEUTICALS
India Pvt. Ltd.

TECHNICAL DATA SHEET ORANGE OIL

PARAMETER	SPECIFICATION
Product Name	Orange Oil
Source	<i>Citrus sinensis</i>
Description	Colourless to pale yellow clear liquid
Odour & Test	Characteristic
Solubility	Insoluble in water, soluble in alcohols
Specific Gravity@ 20°C	0.8400 to 0.8600
Refractive Index	1.4710 to 1.4740
Optical Rotation 20°C	+90.0° to +104.0°
Boiling point	NLT 175°C
D-Limonene By GC	NLT 90%
Microbiological Analysis	
Total plate count	NMT 1000cfu/gm.
Yeast & Mould	NMT 100cfu/gm.
E-coli	Absent
Salmonella	Absent
Packing Details	Stored in Aluminium/HDPE container
Storage Condition	Store at room temperatures in a well closed container away from direct heat and
Shelf life	24 months from the date of manufacturing under specified storage conditions.
Handling use	Use proper personal protective equipment (PPE) when handling this product. Avoid inhalation, ingestion, or skin contact. Handle in a well-ventilated area.

The sample Complies with the above said specification.

Analysed By



Approved By

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